



Checkweigher Weight Record

(Ref. SOP MAN-110)

Form-155
Issue date:

MAN-110 Example-Operation of Checkweigher

Product Description:		
BPN:	Code:	Pack Size:

Test 1:

Time:	Date:
Comment:	
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
Total Weight	
Total Weight /10=	
Avg. Reference Weight	

Upper Reference Weight _____ Average (Reference) Weight _____ Lower Reference Weight _____

Sign: _____ **Date:** _____

Test 2:

Time:	Date:
Comment:	
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
Total Weight	
Total Weight/10=	
Avg Reference Weight	

Upper Reference Weight _____ Average (Reference) Weight _____ Lower Reference Weight _____

Note:

A new **Form-155** form must be completed for each additional change of Reference weights.

The Process manager should be informed if the Average Reference weight needs to be changed more than once during the packing of a particular batch.

Sign: _____ **Date:** _____