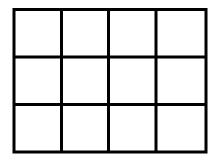
MAN-035

General Packaging Configurations

• BUNDLE configuration INSIDE A SHIPPER



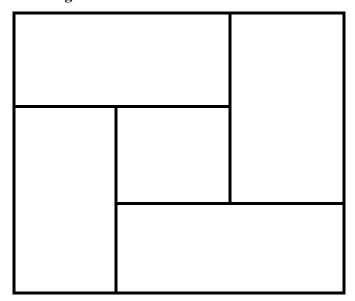
3 x 4 Bundles in each row

Each bundle has 6 cartons

Each shipper is 1 row high

Quantity of each shipper is: 6 cartons $x \ 3 \ x \ 4 \ x \ 1 \ high = 72 \ cartons$

• SHIPPER configuration ON A PALLET



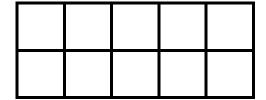
Each layer has 4 shippers

Each pallet is 4 rows high

Number of shippers on each pallet: $4 \times 4 = 16$ shippers

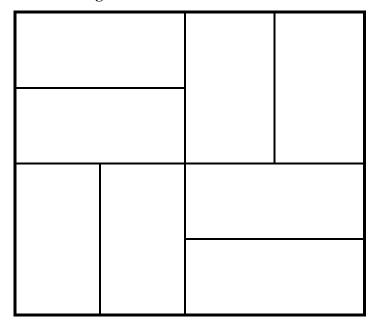
Quantity of cartons on each pallet = 72 (per shipper) x 16 (per pallet) = 1152

cartons



2 x 5 Bundles in each row
Each bundle has 10 cartons
Each Shipper is 2 rows high
Quantity of each shipper is = 200

• SHIPPER configuration ON A PALLET

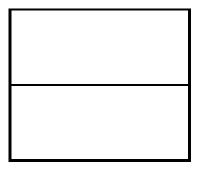


Each layer has 8 shippers

Each pallet is 6 rows high

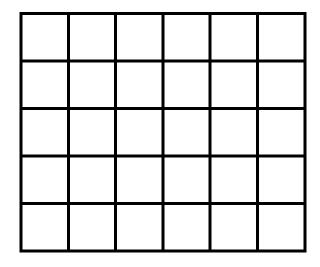
Number of shippers on each pallet: $6 \times 8 = 48$ shippers

Quantity of cartons on each pallet = 200 (per shipper) x 48 (per pallet) = 9600 cartons



6 bundles in a shipper
Each shipper is 3 rows high
Quantity of each shipper is = 10 bottles x 6 bundles = 60 bottles

• SHIPPER configuration ON A PALLET



Each layer has 30 shippers

Each pallet is 5 rows high

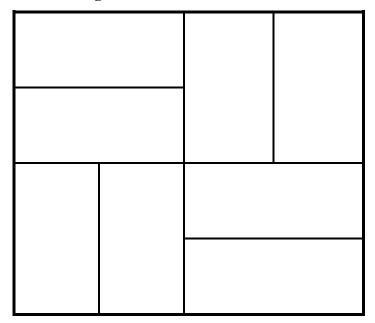
Number of shippers on each pallet: $30 \times 5 = 150$ shippers

Quantity of bottles on each pallet = 60 (per shipper) x 150 (per pallet) = 9000 bottles



2 x 3 Bundles in each row
Each bundle has 10 cartons
Each Shipper is 2 rows high
Quantity of each shipper is = 120 Cartons or 12 Bundles of 10 cartons

• SHIPPER configuration ON A PALLET

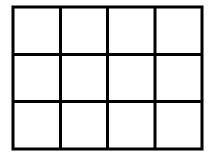


Each layer has 8 shippers

Each pallet is 3 rows high

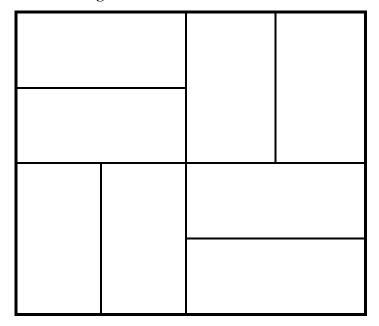
Number of shippers on each pallet: $3 \times 8 = 24$ shippers

Quantity of cartons on each pallet = 120 (per shipper) x 24 (per pallet) = 2880 cartons



4 x 3 Bundles in each row
Each bundle has 10 cartons
Each Shipper is 2 rows high
Quantity of each shipper is = 240

• SHIPPER configuration ON A PALLET



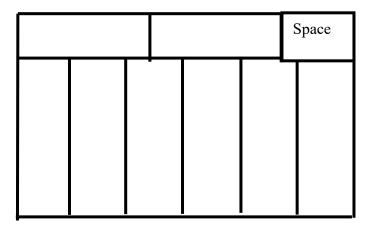
Each layer has 8 shippers

Each pallet is 3 rows high

Number of shippers on each pallet: $3x \ 8 = 24$ shippers

Quantity of cartons on each pallet = 240 (per shipper) x 24 (per pallet) = 5760 cartons

• CARTON configuration IN A SHIPPER



1 row of 6 cartons.

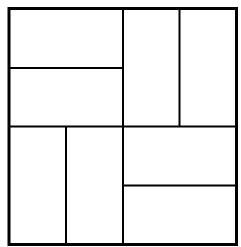
1 row of 2 cartons.

Each layer contains 8 cartons.

8 layers x 6 high = 48 cartons.

Quantity of each shipper is = 48 cartons.

• SHIPPER configuration ON A PALLET



Each layer has 8 shippers

Each pallet is 6 rows high

Number of shippers on each pallet: $6 \times 8 = 48$ shippers

Quantity of cartons on pallet 48 (per shipper) x 48 (per pallet) = 2304.