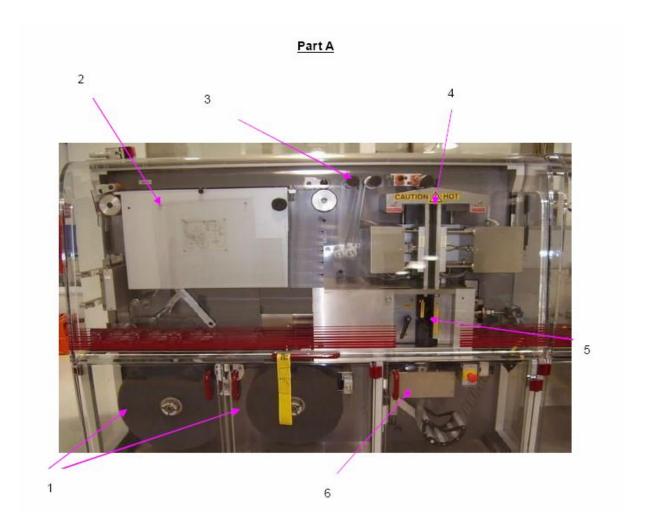
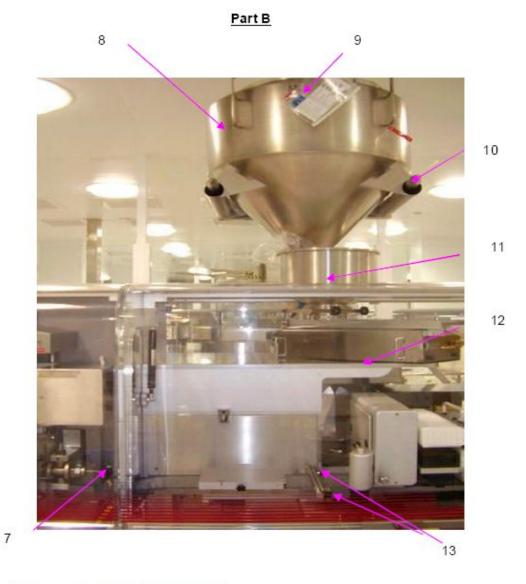
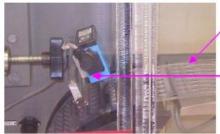
MAN-075

Construction of a tablet packing machine





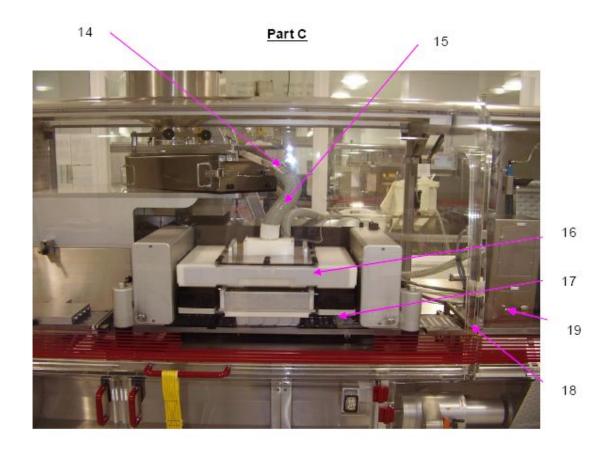


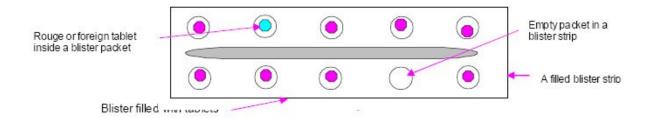
Formed blister web

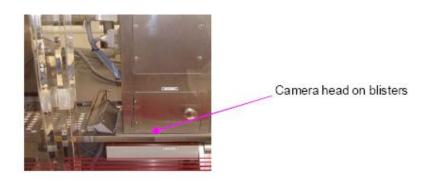
Foil splicing sensor



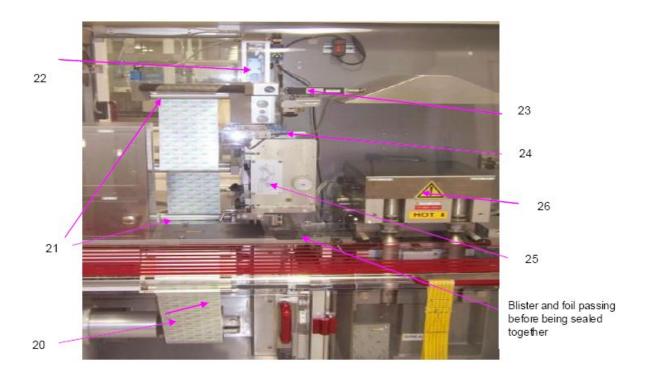
Pin hole detectors

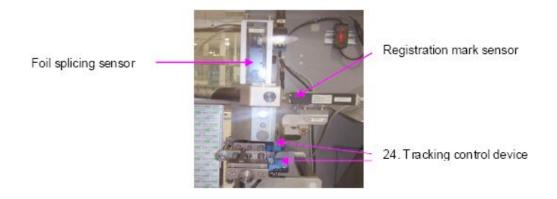




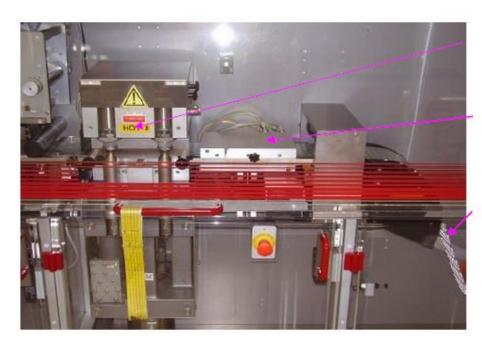


Part D





Part E



Sealing station

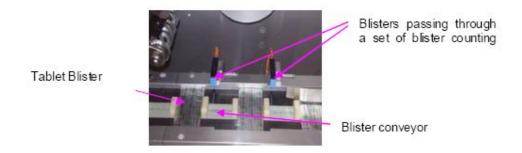
27. Cooling station

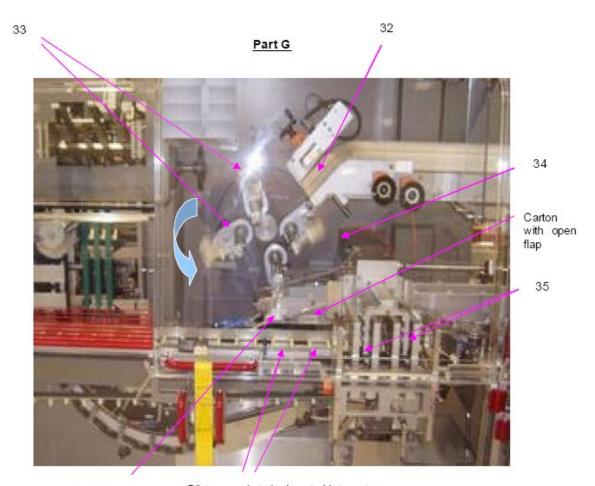
Sealed blisters with tablets inside

Part F

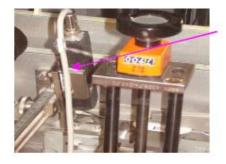


Remaining of the blister web after blisters are cut into strips





Carton conveyor Blisters ready to be inserted into carton



36. Barcode sensor





38. Print presence sensor

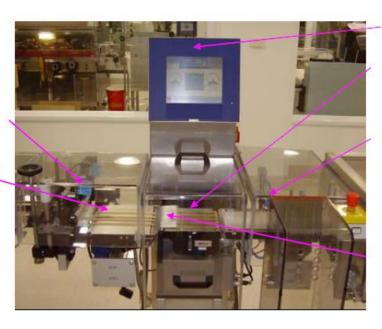
Carton passing through coding block

37. Circular coding block or disc

Part H

Sensor counting number of carton passing the scale

Carton conveyor



Carton Weight Monitor

Automatic weight scale

Pneumatic arm to reject faulty cartons

Carton passing through checkweigher

Part I

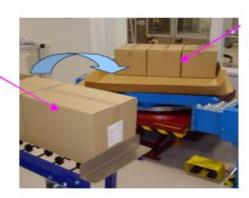
Thin stretch bending film roll



10 cartons bended together passing through

Cartons are stacked in here before bended in a group

One finished shipper attached with a shipper



A pallet is developing with the completed shippers

A full pallet packed with top, side and bottom covers.



Pallet ID label